

Work Order ID 52440

September 23, 2009 3:09:30 PM



Page 1

Item ID: PB67-43001-315

Revision ID: *B1C*

Item Name: Hook

Start Date: 09/25/2009 Start Qty: 10.00

Required Date: 10/02/2009 Req'd Qty: 10.00

Reference:

Approvals:

Process Plan: *MF*

Date: *09-09-23*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

B67-43001

Rev B1

100

0.00



BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blanks: 2.500" x 1.00" x 2.800" long

M.A 09/10/07

10 *φ*

110

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

Machine as per Folio FA540 and Dwg B67-43001 Identify as B67-43001-315 Dwg Rev *C*

B Deburr

Folio Rev

M.A 09/10/07

10 *φ*

120

0.00



QC2- Inspect parts off machine FAL/FAIB

QC

Memo

0.00

*Quality Control

M.A 09/10/07

10 *φ*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: PB67-43001-315

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Hook

Start Date: 09/25/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 10/02/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC8- Inspect parts - second check

0.00

OK 09/10/07

QC

Memo

0.00

10

0

Quality Control

140

Identify as per dwg & Stock Location: 439A

0.00

Packaging

Memo

0.00

9/10/8

(100) SF

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

09/10/08

QC

Memo

0.00

Quality Control

MF
09-10-08

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 1

Work Order ID: 52440



Parent Item: PB67-43001-315RevB1



Parent Item Name: Hook

Start Date: 09/25/2009

Required Date: 10/02/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6B1.000X02.50 0		Purchased	No			100	f	19.7000	2.4558			



6061-T6 Bar 1.00 x 2.50

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

19.7

103019

9.47

103039

10.23

2.375

A.A
09/30/01

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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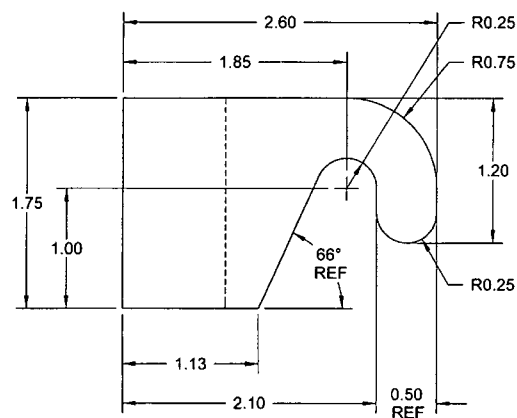
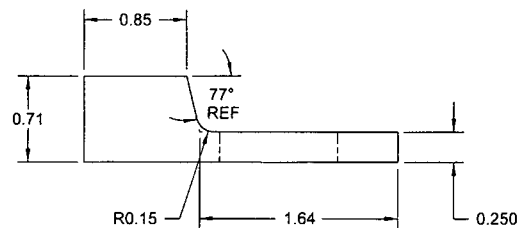
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



B67-43001-315 HOOK

On the 5th

RELEASED
2009-09-26
AND

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.15 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 43 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.26
REV.	DESCRIPTION		BY	DATE
DESIGN	R/W	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C SHEET 1 OF 1 SCALE NTS	
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.	N/A			
DATE	09.02.26	HOOK	COPYRIGHT © 1995 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD				

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